

# LEONARD SLOAN

AND ASSOCIATES, INC

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800.749.0717

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2720 MANOR WAY Dallas, TX 75235

**CONTRACT SILK SCREEN PRINTING**

Water-Base Inks, Silicone Inks, and  
Opaque Water-Base Inks Specialists  
Excellent Plastisol Printing

**CONTRACT EMBROIDERY**

Small Letter Experts  
3mm Tall Readable Letters

**WE CAN SEW YOUR LOGO SMALLER**

# LEONARD SLOAN

AND ASSOCIATES, INC

## STOCK WILFLEX PLASTISOL INK COLORS...PMS EQUIVALENTS

LEMON YELLOW	PMS 109	
YELLOW	PMS 116	
LIGHT GOLD	PMS 116	
GOLD	PMS 123	
DOLPHIN ORANGE	ORANGE 021	
BRIGHT ORANGE	PMS 165	
REBEL RED	PMS 032	
SCARLET	PMS 186	
BROCK RED	PMS 192	
NATIONAL RED	PMS 183	
DALLAS SCARLET	PMS 200	
RUSSELL CARDINAL	PMS 1945	
BURGUNDY	PMS 229	
BRANDYWINE	PMS 233	
PURPLE	VIOLET	
RUSSELL PURPLE	PMS 296	
NAVY BLUE	PMS 289	
BEAR'S NAVY	PMS 2768	
LIGHT ROYAL	PMS 294	
DEACON BLUE	REFLEX BLUE	
CONTACT BLUE	PROCESS BLUE	
WINTER BLUE	PMS 3005	
TURQUOISE	PMS 320	
DALLAS GREEN	PMS 348	
KELLY GREEN	PMS 342	
BLACK LIGHT GREEN	PMS 802	
SPICE BROWN	PMS 1605	
DARK BROWN	PMS 1545	
RUSSELL GRAY	PMS 427	
DARK GRAY	PMS 431	
REBEL FLESH	PMS 156	
BLACK	BLACK	

Note \* Color Bars are Representative of Pantone Colors and Not Exact Matches

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## STOCK TRIANGLE PLASTISOL INK COLORS...PMS EQUIVALENTS

ALL PROCESS COLORS		CMYK & Rubine
OLD GOLD	PMS 139	
CHROME YELLOW	PMS 137	
LAKER'S GOLD	PMS 122	
GOLD	PMS 179	
LEMON YELLOW	PMS 012	
GOLD YELLOW	PMS 1375	
DOLPHIN ORANGE	PMS 172	
LIGHT RED	PMS 032	
SCARLET	PMS 186	
TRIANGLE RED	PMS 185	
DEEP RED	PMS 200	
BRIGHT RED	PMS 201	
FLAG RED	PMS 1805	
BURGUNDY	PMS 229	
CARDINAL	PMS 195	
MAROON	PMS 216	
GRAY	PMS 5435	
KELLY GREEN	PMS 342	
OP. BRIGHT GREEN	PMS 355	
DALLAS GREEN	PMS 343	
NAVY	PMS 296	
LIGHT NAVY	PMS 2757	
LIGHT BLUE	PMS 2935	
OP. REFLEX BLUE	PMS 2756	
ULTRA BLUE	PMS 2736	
NAVY BLUE	PMS 2767	
BRITE BLUE	PMS 2925	
COLUMBIA BLUE	PMS 284	
ROYAL BLUE	PMS 288	
TURQUOISE	PMS 315	
PURPLE	PMS 2695	
TAN	PMS 726	
MED. BROWN	PMS 731	
DARK BROWN	DK. CHOCOLATE	
FUCHSIA	PMS 233	
VIOLET	PMS 2685	

Shimmer Sparkle Colors Carat Gold Brite Silver

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 CONTRACT SILK SCREEN PRINTING  
 2720 MANOR WAY. Dallas, TX 75235

**2024**

**WHOLESALE CONTRACT SCREEN PRINTING  
 PLASTISOL AND WATERBASE INKING SYSTEMS**

	24	48	72	144	288	600	1200	1500	3000	6000
1 COLOR	2.35	1.90	1.55	1.40	1.10	.95	.85	.75	.65	.55
2 COLOR	2.65	2.45	2.00	1.85	1.50	1.35	1.30	1.05	.90	.80
3 COLOR	3.35	2.95	2.50	2.25	1.90	1.75	1.60	1.40	1.15	1.05
4 COLOR	3.95	3.50	2.95	2.70	2.25	2.10	1.95	1.70	1.50	1.30
5 COLOR		4.00	3.45	3.15	2.65	2.50	2.25	2.05	1.70	1.55
6 COLOR		4.55	3.90	3.60	3.05	2.85	2.60	2.40	2.00	1.80
7 COLOR			4.35	4.05	3.40	3.25	2.95	2.70	2.25	2.05
8 COLOR			4.85	4.70	3.80	3.65	3.25	3.05	2.55	2.25
9 COLOR				4.90	4.20	4.05	3.60	3.40	2.80	2.50
10 COLOR				5.35	4.55	4.40	3.95	3.70	3.10	2.75

**ART & ADDITIONAL CHARGES**

**SET UP CHARGES (60-200 MESH) \$25.00 (240-355 MESH) \$30.00**

**FOR UNDER-BASES ADD .15/FLASH ON COTTON AND .20/FLASH ON POLYESTER**

SPOT PROCESS SEPARATIONS \$40/COLOR SLEEVE PALLET CHANGE CHARGE \$37.50

PANTONE MATCHING \$20.00/COLOR INK CHANGES \$20.00 OVERSIZE SCREEN: \$55 & \$60/Mesh

OVERSIZE PRINTING UPCHARGE X 1.43 METALLIC INK UPCHARGE \$.50 SWEAT SHIRTS UPCHARGE \$.50

FOILING WILL ADD \$2.00 TO ALL IMPRINT CHARGES CALL FOR PRICING ON OTHER FINISHING TECHNIQUES

**PURCHASE ORDERS MUST ACCOMPANY ART WITH RECEIVING INSTRUCTIONS**

ART TIME \$70/Hour Creative Time \$75/Hour Every Order Minimum Charge \$30/Art

214-350-2440

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